



Safety Limit Thermostats

RAK-ST..M RAK-ST..M..

Electromechanical STB according to DIN EN 14597

- Safety temperature limitation, with single-pole changeover microswitch
- Switching capacity contact connection 11-12 16 (2.5) A, AC 250 V
Terminal for alarm contact connection 11-13 2 (0.4) A, AC 250 V
- Time constant conforming to DIN EN 14597
- 3 mounting choices: pipe, pocket or wall mounting
- Switch-off temperature can be checked through the viewing window in the housing
- Compensation of ambient temperature at switching mechanism and capillary tube
- Fail-safe design, rupture of the capillary tube causes contact connection 11-12 to open
- Internal reset facility covered by removable threaded nipple
- IP43 or IP54 protection class
- Push-in terminals for fast installation

Use

Typical applications:

- Fire protection thermostat in duct systems
- Heat generation plant
- For general use in heating, ventilation and air conditioning plant

Function

When the limit temperature is reached on rising medium temperature, contact 11-12 changes over to contact 11-13 (alarm) and the limiter remains tripped in this position. When the temperature of the medium falls by the value of the switching differential, the safety limiter must be manually reset after removal of the threaded nipple. Should the expansion liquid escape through a leak in the sensing system, the pressure in the diaphragm drops, causing the contact connection to mechanically 11-12 off.

The control current circuit opens when cooling the sensor to a temperature below ca. -20°C but closes autonomously as the temperature increases.

Type summary

Product No.	Stock number	Degree of protection	Limit temperature	Capillary tube length	Scope of delivery	Pocket length ¹⁾	Clamping band ³⁾
RAK-ST.1385M ²⁾	S55700-P105	IP54	40...70 °C	700 mm	Mounting instruction / cable gland M16 x 1.5 mm	-	-
RAK-ST.1600MP ²⁾	S55700-P107	IP54	95...130 °C			100 mm	-
RAK-ST.010FP-M ²⁾	S55700-P100	IP43	95 °C			100 mm	-
RAK-ST.020FP-M ²⁾	S55700-P101	IP43	100 °C			100 mm	-
RAK-ST.030FP-M ²⁾	S55700-P102	IP43	110 °C			100 mm	-
RAK-ST.1310P-M ²⁾	S55700-P104	IP43	90...110 °C			100 mm	-
RAK-ST.1300P-M ²⁾	S55700-P103	IP43	110...130 °C	1600 mm		100 mm	-
RAK-ST.1430S-M ²⁾	S55700-P106	IP43	80...100 °C			-	Yes

1) Pocket, brass, PN10

2) According to DIN 14597

3) Clamping band for max. pipe dia. 100 mm

Accessories

Refer to Data Sheets N1193 and N1194.

RAK-ST.1385M: The perforated pocket ALT-AB200 or another pocket (standard pocket for liquids ALT-SB100) must be ordered as a separate item (refer to Data Sheets N1193 and N1194).

Ordering

When ordering, please give product number according to "Type summary" (standard set).

If the accessories required are not those included in the standard set, they can be ordered separately according to the product nos. given in Data Sheets N1193 and N1194.

Mechanical design

Housing

- The entire housing of the thermostat is made of PC plastic and is designed for pipe, pocket or wall mounting; the safety limiter (STB) uses a capillary type sensing element.
- The cover is made of PC and has a viewing window and a removable threaded nipple for resetting the thermostat.
- The cable gland is standard M 16 x 1.5 mm.
- The PC plastic is especially designed to be
 - Flame-resistant
 - UV protected
 - Suited for high temperatures
 - Resistant to against chemical and biological influences.

Notes

Mounting aid	Installation Instructions are enclosed in the package.
Mounting location	It must be ensured that there is sufficient clearance above the thermostat for seeing through the viewing window, for adjusting the switch-off temperature, (e.g. type RAK-ST.1300P-M) and for removing and replacing the thermostat, if required.
Pipe mounting	The clamping band should be properly tightened to ensure the entire length of the sensing element is in close contact with the pipe's surface.
Pocket mounting	Mount the pocket and adjust the hexagon as required. Immerse the capillary sensing element in the pocket and secure the base to the pocket by means of the screw.
Wall mounting with sensing element in the pocket	To prepare for wall mounting, knock out the fixing holes in the housing and pull out the capillary tube until the required length is reached. After immersing the capillary sensing element in the pocket, secure it with a clamp (mounting accessories).
 Temperature setting	The switch-off temperature (40...70 °C or 95...130 °C) must be adjusted by qualified personnel.
 Wiring	The appliance must be wired by the installer only. The cables used must meet the insulation requirements for mains voltage. In case of rupture of the capillary tube, contact 11-12 will open (fail-safe function). Wire the thermostat according to the connection diagram and in compliance with local regulations.
 Max. AC 250 V	Caution: prior to opening the housing, disconnect the thermostat from the mains supply.
 	Earth connections must be made in compliance with the regulations.

Disposal



This symbol or any other national label indicate that the product, its packaging, and, where applicable, any batteries may not be disposed of as domestic waste. Delete all personal data and dispose of the item(s) at separate collection and recycling facilities in accordance with local and national legislation.

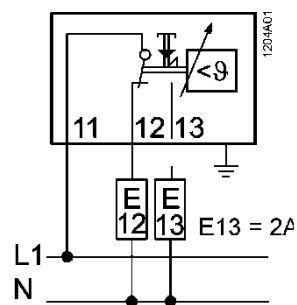
For additional details, refer to www.siemens.com/bt/disposal.

Technical data

Switching mechanism	Switching capacity	
	Nominal voltage	AC 24...250 V
	Nominal current I (I _M)	contact 11-12 0.1...16 (2.5)
		contact 11-13 2 (0.4) A (terminal for alarm)
	External fuse	16 A
	Life expectancy at nominal rating	Min. 300switching cycles
	Estimated value for B _{10d}	B _{10d} = 250'000 (DIN EN ISO 13849-1)
	Safety class	I to EN 60 730
	Degree of protection:	IP43 or IP54 to EN 60 529
	Fixed switch-off temperature	
	RAK-ST.010FP-M	95 °C
	RAK-ST.020FP-M	100 °C
	RAK-ST.030FP-M	110 °C
	Switch-off temperature, internally adjustable RAK-	(with tool)
	RAK-ST.1300P-M	110...130 °C
	RAK-ST.1310P-M	90...110 °C
	RAK-ST.1430S-M	80...100 °C
	RAK-ST.1385M	40...70 °C
	RAK-ST.1600MP	95...130 °C
Directives and Standards	Thermal switching differential	
	RAK-ST.1385M	
	RAK-ST.1600MP	
	RAK-ST.010FP-M / RAK020FP-M /	10 K
	RAK030FP-M/ RAK1430S-M	
	RAK-ST.1300P-M / RAK1310P-M	
Directives and Standards	Product standard	EN 60730-x
		DIN EN 14597 (STB1196) ¹⁾
	EU Conformity (CE)	See EU declaration of conformity ¹⁾
	UK conformity (UKCA)	See UK declaration of conformity ¹⁾
Environmental conditions	Radio interference protection	Click rate N ≤5 to EN 55 014
	Operation	Class 3K23 to IEC/EN 60 721-3-3
	Max. temperature on bulb	switch-off temperature + 25 K
	Ambient temperature at the housing	max. 80 °C (T80)
	Humidity	< 95 % r.h.
	Mechanism	class 3M11 to IEC/EN 60 721-3-3
	Storage and transport	class 2K12 / 1K22 to
	t	IEC/EN 60 721-3-2
	Ambient temperature	-40...+ 70 °C
	Humidity	< 95 % r.h.
	Max. temperature socket	125 °C
	Degree of pollution	2 to EN 60 730
	Controlled medium	Water, oil, air
	Ambient temperature compensation for switching mechanism and capillary tube	22 °C DIN EN 14 597
Environmental compatibility	The product environmental declaration ¹⁾ contains data on environmentally compatible product design and assessments (RoHS compliance, materials composition, packaging, environmental benefit, disposal).	

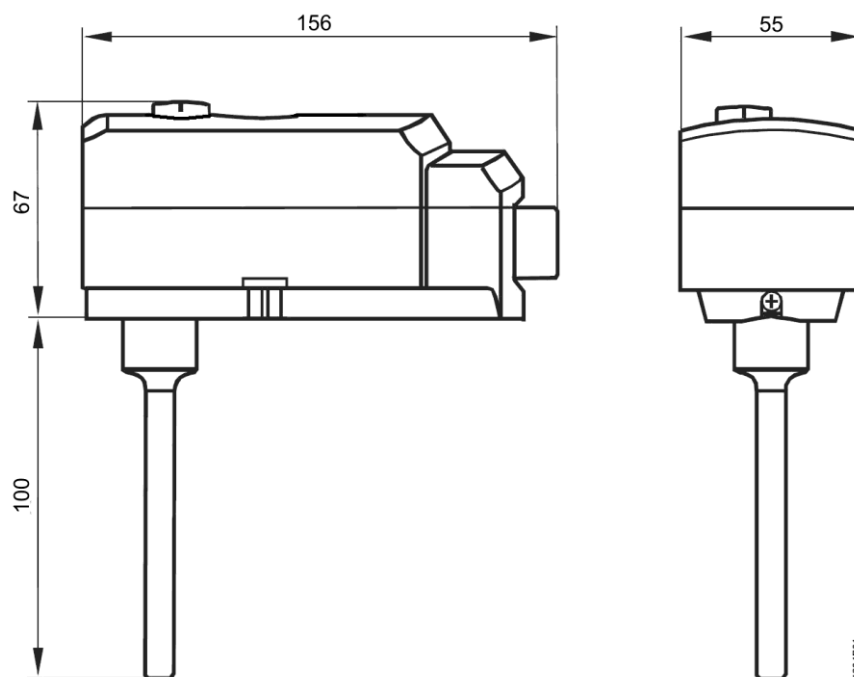
Calibration	Calibration temperature		RAK-ST.1385M: 45 °C RAK-ST.1600MP: 100 °C RAK-ST.010FP-M: 95 °C RAK-ST.020FP-M: 100 °C RAK-ST.030FP-M: 110 °C RAK-ST.1300P-M: 120 °C RAK-ST.1310P-M: 100 °C RAK-ST.1430S-M: 90 °C	
	Manufacturing deviation		+0 /-6 °C	
	Drift after life expectancy		< ±5 %	
	Calibrated for ambient temperature at the switching mechanism and capillary tube			
	RAK-ST.1385M		50 °C to DIN EN 14597	
	RAK-ST.1600MP		22 °C to DIN EN 14597	
	RAK-ST.010FP-M		22 °C to DIN EN 14597	
	RAK-ST.020FP-M		22 °C to DIN EN 14597	
	RAK-ST.030FP-M		22 °C to DIN EN 14597	
	RAK-ST.1300P-M		22 °C to DIN EN 14597	
RAK-ST.1310P-M		22 °C to DIN EN 14597		
RAK-ST.1430S-M		22 °C to DIN EN 14597		
	Time constant in: water		<45 s to DIN EN 14597	
	oil		<60 s to DIN EN 14597	
	air		<120 s to DIN EN 14597	
	Connections	Electrical connections		Push In ²⁾ terminals for wires 6 x 0.75...2.5 mm²
		Earth connection		Push In ²⁾ terminals for wires 2 x 0.75...2.5 mm²
Cable gland		M16 x 1.5 mm (max. 4-core cable)		
External wiring flexible cord		Designed to be connected with unprepared conductors or prepared conductors, e.g. ferrules		
General data	Housing colors		Base RAL 7001 (dark-grey) cover RAL 7035 (light-grey)	
	Dimensions of sensing element		6.5 mm dia x 85 mm resp. 6.5 mm dia x 76 mm	
	Capillary tube length All types		700 mm	
	Min. bending radius of capillary		R min. = 5 mm	
	Construction			
	Carrier of switching mechanism		Plastic	
	Capillary tube and sensing element		Copper	
Diaphragm		Stainless steel		
Weight of standard set		0.35 kg		
1) The documents can be downloaded from www.siemens.com/bt/download .				
2) Push In is a patented connection technology designed by Weidmüller, Germany's leading manufacturer of electrical connection technologies.				

Connection diagram



E13: Alarm

Dimensions



Regulatory compliance information

European Union conformity

Contact for regulatory topics: (EU) Siemens AG, Berliner Ring 23, DE-76437 Rastatt

United Kingdom conformity assessed

Contact for regulatory topics: (GB) Siemens plc, Sir William Siemens House, Princess Road, Manchester, M20 2UR

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Global Headquarters
Theilerstrasse 1a
CH-6300 Zug
+41 58 724 2424
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